

CORPORATION DIRECTED TO FILE ANNUAL
STATEMENT OF ALL ASSETS AND
LIABILITIES

CIVIL AND CRIMINAL ATTORNEYS

JOHN GALT
ATTORNEY FOR THE PEOPLE
1900
6-11

1100051287

Perpustakaan Sultanah Nur Zahirah (UMT)
Universiti Malaysia Terengganu

C/N 5107

LP 21 FST 5 2007



1100051287

Corrosion behavior of zinc metals in seawater / Siti Nur Rubika Rahim.



**PERPUSTAKAAN
UNIVERSITI MALAYSIA TERENGGANU (UMT)
21030 KUALA TERENGGANU**

100051287

Lihat sebelah

HAK MILIK
PERPUSTAKAAN UNIT



**PENGAKUAN DAN PENGESAHAN LAPORAN
PROJEK PENYELIDIKAN I DAN II**

Adalah ini diakui dan disahkan bahawa laporan penyelidikan bertajuk: CORROSION BEHAVIOR OF ZINC METAL IN SEAWATER oleh SITI NUR RUBIKA BINTI RAHIM, no matrik UK 10355 telah diperiksa dan semua pembetulan yang disarankan telah dilakukan. Laporan ini dikemukakan kepada Jabatan Sains Fizik sebagai memenuhi sebahagian daripada keperluan Ijazah Sarjana Muda Sains Gunaan (Fizik Elektronik dan Instrumentasi), Fakulti Sains dan Teknologi, Universiti Malaysia Terengganu.

Disahkan oleh:

PROF. MADYA DR. SENIN HASSAN
Ketua Jabatan
Jabatan Sains Fizik
Fakulti Sains dan Teknologi
Universiti Malaysia Terengganu
21030 Kuala Terengganu

Penyelia Utama

Nama: PROF. MADYA DR. SENIN BIN HASSAN

Cop Rasmi :

Tarikh: 23 APRIL 2007

.....
Penyelia Kedua (jika ada)

Nama :

Cop Rasmi :

Tarikh:

.....
Ketua Jabatan Sains Fizik

Nama: PROF. MADYA DR. SENIN BIN HASSAN

Cop Rasmi: PROF. MADYA DR. SENIN HASSAN

Tarikh: 23 APRIL 2007

Ketua Jabatan
Jabatan Sains Fizik
Fakulti Sains dan Teknologi
Universiti Malaysia Terengganu
21030 Kuala Terengganu

CORROSION BEHAVIOR OF ZINC METAL IN SEAWATER

By

Siti Nur Rubika Bt Rahim

Research Report submitted in partial fulfillment of
the requirement for the degree of
Bachelor of Applied Sciences (Physics, Electronics, and Instrumentations)

Department of Physical Sciences
Faculty of Science and Technology
UNIVERSITI MALAYSIA TERENGGANU
2007

1100051287

ACKNOWLEDGEMENT

First and foremost, I would like to thank my supervisor, Assc Prof Dr Senin bin Hassan for his guidance during my graduate study and thesis preparation. I appreciate his encouragement and guidance with my work.

Special thanks to En Wan Noor Azhar bin Wan Jusoh for being tolerance in assist me to find the material needed in order to fulfill the requirement for my experimental works. Also, I'd like to thanks laboratory assistances Pn. Phateah bt Mohammad and En. Hj. Hasan Husin, for their co-operation during my lab work.

Not forgetting, my final project member, especially to NorFarisha bt Md Puad, NurMysita bt Mokhtar and Nurliana bt Md Zin for keep supporting and giving me so much information in order to complete my thesis preparation.

Special thanks for my beloved parents, En. Rahim bin Abdul Hamid and Pn. Sharifah Hana bt Haji Mustaffa, for encourage me in both physically and mentally.

TABLE OF CONTENTS

SUBJECT	PAGE
TITLE PAGE	
APPROVAL FORM	i
ACKNOWLEDGEMENT	ii
TABLE OF CONTENTS	iii
LIST OF TABLES	vi
LIST OF FIGURES	vii
LIST OF ABBREVIATIONS / SYMBOLS	viii
ABSTRACT	ix
ABSTRAK	x
CHAPTER 1 INTRODUCTION	
1.1 Introduction	1
1.2 Objectives	2
1.3 Chapter organization	3
CHAPTER 2 LITERATURE REVIEW	
2.1 Corrosion	4
2.1.1 Definition of corrosion	4
2.1.2 Behavior of metal in an environment	5
2.1.2.1 Immune behavior	5
2.1.2.2 Active Behavior	5
2.1.2.3 Passive behavior	6
2.1.3 Biologically Influenced Corrosion	6
2.1.4 Types of corrosion	6
2.1.4.1 Uniform corrosion	6
2.1.4.2 Pitting corrosion	7
2.1.4.3 Crevice corrosion	7
2.1.4.4 Erosion-corrosion	7

2.1.4.5	Intergranular corrosion	7
2.1.4.6	Stress-corrosion cracking	8
2.1.5	Corrosion process	8
2.1.6	Corrosion rate	8
2.1.7	Dissolution rate	9
2.2	Seawater	9
2.2.1	Types of seawater	10
2.2.1.1	Jetty	10
2.2.1.2	Beach	11
2.2.1.3	Estuary	11
2.2.2	Properties of seawater	11
2.3	Zinc	12
2.3.1	Corrosion of zinc	12
2.4	Sample analysis	13
2.4.1	Scanning Electron Microscope	13
2.4.2	Energy Dispersive Spectroscopy	14

CHAPTER 3 METHODOLOGY

3.1	Introduction	15
3.2	Materials	15
3.3	Instruments	16
3.4	Experimental procedure	16
3.4.1	Preparation of test specimens	16
3.4.2	Dissolution rate measurement	17
3.4.3	Corrosion rate measurement	17
3.4.4	Sample analysis	18
3.4.4.1	Scanning Electron Microscope	18
3.4.4.2	Energy Dispersive Spectroscopy	18

CHAPTER 4 RESULTS AND DISCUSSION

4.1	Introduction	20
-----	--------------	----

4.2	Corrosion rate and weight loss	20
4.2.1	Calculations	21
4.2.2	Graph	23
4.3	Morphological surface examination through Scanning Electron Microscope	27
4.4	Elemental mapping through Energy Dispersive Spectroscopy	33

CHAPTER 5 CONCLUSIONS

5.1	Conclusions	41
5.2	Problems and suggestions	42

	REFERENCES	43
--	-------------------	----

	CURRICULUM VITAE	45
--	-------------------------	----

LIST OF TABLES

TABLES	PAGE
2.1 Elemental composition of earth's ocean	10
4.1 Calculation for zinc immersed in jetty	22
4.2 Calculation for zinc immersed in beach	22
4.3 Calculation for zinc immersed in estuary	23
4.4 EDS elemental mapping of zinc immersed in jetty	33
4.5 EDS elemental mapping of zinc immersed in beach	35
4.6 EDS elemental mapping of zinc immersed in estuary	37

LIST OF FIGURES

FIGURES	PAGE
3.1 Experimental setup	16
3.2(a) Desiccant (drying agent)	19
3.2(b) EDS and SEM	19
3.2(c) Acetone liquid	19
3.2(d) Weight balance	19
4.1 Graph of Weight loss vs immersion time	23
4.2 Graph of Dissolution rate vs immersion time	23
4.3 Graph of Corrosion rate vs immersion time	25
4.4(a) Morphological surface of zinc immersed in jetty (500x and 50µm)	27
4.4(b) Morphological surface of zinc immersed in jetty (500x and 50µm)	27
4.4(c) Morphological surface of zinc immersed in jetty (1000x and 10µm)	27
4.4(d) Morphological surface of zinc immersed in jetty (2000x and 10µm)	27
4.5(a) Morphological surface of zinc immersed in beach (150x and 100µm)	28
4.5(b) Morphological surface of zinc immersed in beach (250x and 100µm)	28
4.5(c) Morphological surface of zinc immersed in beach (500x and 50µm)	28
4.5(d) Morphological surface of zinc immersed in beach (550x and 20µm)	28
4.6(a) Morphological surface of zinc immersed in estuary (500x and 50µm)	29
4.6(b) Morphological surface of zinc immersed in estuary 500x and 50µm)	29
4.6(c) Morphological surface of zinc immersed in estuary (500x and 50µm)	29
4.6(d) Morphological surface of zinc immersed in estuary (1100x and 10µm)	29
4.7 EDS analysis of corroded zinc in jetty	33
4.8 Elemental mapping of corroded zinc in jetty	34
4.9 EDS analysis of corroded zinc in beach	35
4.10 Elemental mapping of corroded zinc in beach	36
4.11 EDS analysis of corroded zinc in estuary	37
4.12 Elemental mapping of corroded zinc in estuary	38

LIST OF ABBREVIATION / SYMBOLS

ppt	-	Parts per thousand
cps	-	Count per second
CTD	-	Conductivity, Temperature and Depth
MIC	-	Microbiologically Influence Corrosion
SEM	-	Scanning Electron Microscope
EDS	-	Energy Dispersive Spectroscopy
Δm	-	Dissolution rate
m_0	-	Original weight of zinc
m_1	-	Weight after corrosion reaction
A	-	Total surface area
T	-	Time of exposure in hours
K_{corr}	-	Corrosion rate
K_{jetty}	-	Corrosion rate of zinc immersed in jetty
K_{beach}	-	Corrosion rate of zinc immersed in beach
$K_{estuary}$	-	Corrosion rate of zinc immersed in estuary

ABSTRACT

The corrosion behavior of thin layer of zinc in three types of seawater has been investigated, and the result has confirmed that the significant corrosion process has occurred, as compared to the original surface. Pure zinc was chosen because it is one of the noble elements, which is hard to corrode and the result has proved that zinc was passively reacted towards seawater. Corrosion rate was determined based on the weight loss produced by zinc during immersion time. The corrosion rate was found to be nearly constant during all three experiments that have been carried out. The morphological surface of corroded zinc and the elemental mapping have been analyzed by SEM and EDS respectively.

ABSTRAK

Tindak balas kepingan nipis zink tulen telah dikaji dan keputusannya telah menunjukkan bahawa wujudnya tanda-tanda pengaratan , dibandingkan dengan permukaan asal zink itu. Kepingan zink yang tulen dipilih untuk eksperimen ini kerana zink merupakan salah satu elemen yang amat sukar untuk berkarat, dan keputusan yang diperolehi telah membuktikan bahawa zink telah bertindak secara pasif terhadap sampel air laut. Kadar pengaratan diperolehi berdasarkan kadar kehilangan jisim pada zink setelah direndam dalam sampel air laut selama 720 jam. Kadar pengaratan didapati sekata untuk semua eksperimen yang telah dijalankan. Morfologi permukaan dan pemetaan unsur pada permukaan zink yang berkarat telah dianalisis menggunakan SEM dan EDS.